

FMT Equipment Corporation

www.fmt-equipment.com

Job Number
 Operator
 Customer **PM #6**
 Measured on ... **Wed Aug 29 15:47:31 1990**
 Printed on **Tue Aug 19 09:58:18 2003**
 Report Data 1:
 Report Data 2:
 Report Data 3:
 Measured **AFTER GRINDING**
 Configuration . **GAGE HEAD ONE**
 Meas. Length .. **2921** mm
 Tolerance Band. ± **0.0025** mm
 Scale **0.0500** mm
 Taper Correct . **0.0000** mm

Roll Number ... **306209**
 Roll Name **Calender Roll**
 Face Length ... **2540** mm
 Diameter **508.00** mm
 Hardness
 Roll Data 1:
 Roll Data 2:
 Roll Data 3:
 Roll Data 4:
 Roll Data 5:
 Roll Data 6:
 Centering **USE MEAN VALUE**
 Filtering **5**
 Recording Mode. **AUTOMATIC**

DRIVE END



Max. Deviation. **0.0025** mm @ **1878** mm Max. Difference **0.0055** mm
 Min. Deviation. **-0.0031** mm @ **514** mm Measured Taper. **0.0035** mm